

# PRODUCT SPECIFICATION FOR THE QCI SUPREME– A CUSHIONED ACRYLIC SURFACING SYSTEM FOR TENNIS AND BASKETBALL COURTS.

## PART 1 – SCOPE OF WORK

### 1.01 Work Included

This work includes furnishing and installing New Cushioned Acrylic surfacing and striping for concrete or asphalt tennis courts and basketball courts.

### 1.02 Description of System and General Conditions

This Specification shall define the Color Coating system application and striping applications for outdoor concrete or asphalt tennis courts and basketball courts. All work required for Sub-base construction, drainage, fencing, and concrete is outlined in the specification of the American Sports Builders Association, (USTC & TBA).

Cushioned court surface shall be defined as a 13mm thick, paved in place rubber granule and polyurethane binder base layer, with an acrylic color top coating.

All court Acrylics must be applied by method of squeegee, and must be applied by an experienced installer. Each coat must be fully cured before applying additional coats. The result will be a durable, resilient, all-weather surface.

### 1.03 Codes and Standards

Codes and Standards follow the current guidelines set forth by the National Federation of State High School Associations (NFSHSA), the National Collegiate Athletic Association (NCAA), International Tennis Federation (ITF), and the American Sports Builders Association (ASBA)

### 1.04 Contractors Pre-Qualification Requirements

- A. Contractor must have been in business for minimum of (5) years, must have experience with similar projects, and must provide Owner with list of at least (5) similar jobs completed within the last 5 years.
- B. Contractor must be a member in good standing with the American Sports Builders Association. (ASBA) This is to ensure that the contractor has met the requirements set forth to be able to perform this specialty work.
- C. Contractor must be licensed in the state in which the work is to be performed and entitled to practice the following classifications: Tennis courts and Athletic tracks.
- D. The synthetic surfacing material manufacturer shall submit a letter stating that the surfacing contractor is qualified to install its synthetic surface products and systems.

### 1.05 Contractors Responsibility

- A. Furnish owner with an estimated start date.
- B. Start and complete project in a timely manner as specified in the contract documents
- C. Furnishing all labor, materials, equipment and taxes to fully execute job.
- D. Furnish and maintain temporary flagging and barricades as required to protect employees and public at all times.
- E. Daily clean-up of trash and debris.
- F. Contractor must carry proper insurance. (A 30 day cancellation notification shall apply to all policies).

## 1.06

### Insurance Requirements

#### A. Commercial General Liability

- General Aggregate \$2,000,000
- Personal Injury \$1,000,000 per occurrence
- Each occurrence \$1,000,000

#### B. Commercial Business Automobile Liability

- Combined Single Limit of \$500,000 per occurrence

#### C. Workers' Compensation

- Bodily Injury by Accident \$1,000,000 per accident
- Bodily Injury by Disease \$1,000,000 per accident

#### D. Commercial Liability Umbrella

- \$1,000,000.00 liability

## 1.07

### Warranty

- A. All surfacing materials and labor shall be warranted for a period of no less than one (1) year.

## 1.08

### Approved Manufacturer/Installer/

Quality Court Industries  
5661 Brownfields Dr.  
Baton Rouge, LA 70811  
225-774-9974 – Phone  
225-774-9984 – Fax  
[www.qualitycourt.com](http://www.qualitycourt.com)

## PART 2- MATERIALS FOR COLOR COATING SYSTEM

### 2.01

#### Approved Materials (this system may not require the use of all these products)

- A. World Class – Epoxy Primer  
B. World Class – Concrete Primer  
C. World Class – Patch Binder – (Latex cement additive)  
D. World Class – Acrylic Crack filler  
E. World Class – Acrylic Resurfacer  
F. World Class – Cushion  
G. World Class – Color Concentrate – (paint)  
H. World Class – Textured Line Paint  
I. Silica Sand – 80 - 120 Mesh  
J. Water – Clean and Fresh  
K. **Urethane binder** – All Polyurethane binder shall be CONIPUR -322 outdoor applications. Binder shall be a single component polyurethane, moisture curing, and middle viscosity polyurethane binding argment based on MDI/TDI.  
L. **Premium Black Rubber** – All rubber granules shall be of a high Quality industrial grade. The rubber granules shall be control gradation (1- 3.5mm) containing minimum dust, less than 4% by weight. Use Only premium rubber shall be used.

## **PART 3- SURFACING PROCEDURES**

### **3.01 Surface Preparation**

The surface to be coated must be sound, have adequate drainage, and must be washed to remove any dirt, grease, dust, and or any delaminated areas. All patching must be completed before surfacing materials are applied.

### **3.02 Acid Etching (on new slabs only)**

NEW Concrete slabs must be etched with Phosphoric or Muriatic Acid. Acid must be mixed properly and applied with a broom to ensure proper etching. Acid shall remain on slab until all etching is complete. Acid shall be completely pressure washed off immediately after etching.

### **3.03 Flooding and Patching**

Slab must be flooded to expose birdbaths (areas that hold water). Flood slab, then allow slab to drain for 1 hour. Mark all birdbaths that are greater than 1/8" (nickel depth). All birdbaths must be patched using the World Class Patch Binder Mix. All areas that need patching shall be primed first. Adequate parts of patch binder, silica sand, and Portland cement shall be blended together and applied for a resilient patch. All patches shall blend in to existing slab. Some sanding may be required for blending. Fill all cracks with approved tennis court crack filler.

### **3.04 Prime Coat (on new slabs)**

Slab must be primed using Polyurethane Primer

### **3.05 Polyurethane Rubber Base Mat**

Install ½ inch black resilient rubber base layer. Black EPDM rubber shall be mixed with Polyurethane Binder using an approved mixer. After rubber is mixed with binder, the rubber shall be poured, placed, and leveled by using an approved paver to provide a resilient base layer.

### **3.06 Small cushion**

Apply three (3) coats of World Class Acrylic Small Cushion Adequate parts of water, and Cushion shall be blended together to provide a resilient base. Cushion shall be applied by method of squeegee or by using an approved spray pump apparatus capable of spraying rubber filled granules suspended in acrylic binder.

### **3.07 Paint Surfacing**

Apply three coats of World Class Color Concentrate (Tennis Court Paint). Adequate parts of sand, water, and Color Concentrate shall be blended together to provide a resilient surface. Paint shall be applied by method of squeegee for the purpose of filling in small pits and covering small voids. Allow enough time for paint coats to thoroughly dry before recoating. (Slab may need to be scraped before applying second coat of paint)

### **3.08 Line Striping**

Apply two coats of textured line paint after final surfacing coat is thoroughly dried. Lines must be 2" in width and shall conform to the regulations set forth by the American Sports Builders Association (USTC & TBA).

## **PART 4-COLOR**

4.01

### **Color of Courts.**

Standard Colors are as follows: Dark Green, Medium Green, Light Green, Brick Red, Khaki, Delta Blue, Coral, Maroon, and Chocolate. Specialty colors can be made upon request.

Color will be chosen by owner or owner's representative, and must be made a minimum of 72 hours before bid date.

4.02

### **Color Layouts and Scheme**

Tennis court color scheme shall be either solid color (one tone) or a two color (two tones) color scheme. Color schemes shall be chosen by owner or owner's representative, and must be made a minimum of 72 hours before bid date.

## **PART 5 – LIMITATIONS**

### **Material Limitations**

Surfacing materials shall not be applied when temperatures are below 50°F or if temperatures are above 130°F. Do not apply material if slab is wet or if rain is apparent. Do not store materials in direct sunlight. Do not allow material to freeze. Keep containers sealed until use.

End of section